

**MARINE ENGINE GASKET SET CHART**

MODEL	MISCELLANEOUS	OIL PAN	EXHAUST MANIFOLD	INTAKE MANIFOLD and CYLINDER HEAD
MCM 60	B-27-37073A1	B-27-37098	B-27-37097A1	B-27-37095A2
MCM 80	B-27-46536A1	B-27-46530	B-27-46601A1	B-27-46564A1
MCM 90	B-27-58589A1	B-27-46530	B-27-56203A1	B-27-56204A1
MCM 110 (AL) (1604624 and below)	B-27-34213A2	B-27-52144	B-27-34605A1	B-27-34604A2
MCM 110 (AL) (1604625 and up)	B-27-34213A2	B-27-52144	B-27-35440A1	B-27-34604A2
MCM 110 (CI)	B-27-34213A2	B-27-52144	B-27-35898A1	B-27-34604A2
MCM 120 (AL)	B-27-34213A2	B-27-52144	B-27-35440A1	B-27-34604A2
MCM 120 (CI) (1725593 thru 2046624)	B-27-34213A2	B-27-52144	B-27-35898A1	B-27-34604A2
MCM 120 (CI) (2046625 thru 2324346)	B-27-34213A2	B-27-52144	B-27-35898A4	B-27-34604A2
MCM 120 (CI) (2324347 thru 3409175)	B-27-34213A2	B-27-52144	B-27-35898A4	B-27-34604A2
MCM 120 (CI) (3409176 and up)	B-27-34213A2	B-27-52144	B-27-35898A4	B-27-34604A2
MCM 140 (4 cyl.)	B-27-34213A2	B-27-52144	B-27-53354A1	B-27-52364A1
MCM 140 (6 cyl.) (1604110 and below)	B-27-34213A2	B-27-49949	B-27-34607A1	B-27-34606A3
MCM 140 (6 cyl.) (1604111 and up)	B-27-34213A2	B-27-49949	B-27-35441A2	B-27-34606A3
MCM 150 (AL)	B-27-34213A2	B-27-49949	B-27-35441A2	B-27-34606A3
MCM 150 (CI)	B-27-34213A2	B-27-49949	B-27-39255A1	B-27-34606A3
MCM 160 (AL)	B-27-34213A2	B-27-49949	B-27-35441A2	B-27-34606A3
MCM 160 (CI)	B-27-34213A2	B-27-49949	B-27-39255A3	B-27-34606A3
MCM 165	B-27-34213A2	B-27-49949	B-27-46401A1	B-27-47453A1

NOTE: This Chart includes the following abbreviations: AL - Aluminum Manifold  
 CI - Cast Iron Manifold

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote